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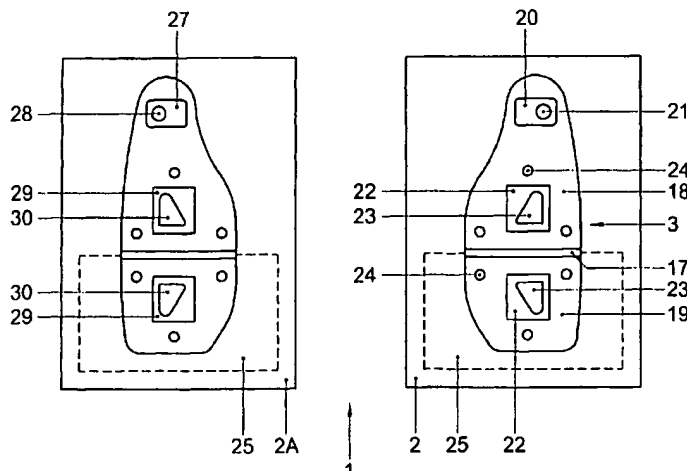
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[Continued on next page]

(54) Title: MOLD AND METHOD FOR FORMING PACKAGES AND PACKAGES MANUFACTURED THEREWITH



(57) Abstract: A mold (2) for manufacturing a package for products, comprising at least one mold cavity (3) for forming the pack-  
age, wherein in the mold cavity hinge forming means (17) are provided for forming hinge means, while on a first side (18) of the  
hinge forming means (17) at least a first insert piece (20, 21) is provided for forming suspension means for the package and, on  
the opposite side (19), at least a second insert piece (22, 23) is provided for forming a receiving cavity in the package, the first and  
second insert piece being exchangeable for different first and/or second insert pieces with a configuration deviating from the first  
and second insert pieces, respectively.

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— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

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A. CLASSIFICATION OF SUBJECT MATTER		
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According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols)		
IPC 7 B29C B65D		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
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EPO-Internal, WPI Data, PAJ		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	GB 2 242 387 A (BAFBOX LIMITED) 2 October 1991 (1991-10-02)	1-3,9
A	the whole document	14
Y	US 5 918 741 A (VASUDEVA KAILASH C) 6 July 1999 (1999-07-06) column 2, line 59 - column 3, line 8; figures	1-3,9,10
Y	US 2 687 157 A (COWAN CLIFTON J) 24 August 1954 (1954-08-24) column 3 - column 4; figures	10
Y	WO 96/38638 A (BENCKISER CONSUMER PRODUCTS IN) 5 December 1996 (1996-12-05) claims 1,2,14; figures	1-3,8,9
-/-		
<input checked="" type="checkbox"/> Further documents are listed in the continuation of box C. <input checked="" type="checkbox"/> Patent family members are listed in annex.		
* Special categories of cited documents : "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
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Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl Fax: (+31-70) 340-3016		Authorized officer  Mathey, X

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	PATENT ABSTRACTS OF JAPAN vol. 013, no. 154 (N-814), 14 April 1989 (1989-04-14) & JP 63 315210 A (HITACHI LTD), 22 December 1988 (1988-12-22) abstract; figures -----	1-3,8,9, 14
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Y	EP 0 615 827 A (ROUXEL SA) 21 September 1994 (1994-09-21) claim 1; figures -----	14,15
Y	EP 0 615 827 A (ROUXEL SA) 21 September 1994 (1994-09-21) claim 1; figures -----	15
A	DATABASE WPI Section Ch, Week 199949 1 December 1999 (1999-12-01), Derwent Publications Ltd., London, GB; Class A32, AN 1999-580899 [49] XP002263292 & ZA 9 810 579 A (VAN LEER SOUTH AFRICA PTY LTD) 31 August 1999 (1999-08-31) abstract -----	1-5,14

## INTERNATIONAL SEARCH REPORT

International application No.  
PCT/NL2004/000258

### Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:  
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

### Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☒ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:  
1-10,12-15
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

☐ The additional search fees were accompanied by the applicant's protest.

☒ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-10

Mold with exchangeable insert pieces and process for manufacturing a package  
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2. claims: 11,14,15

Package with closing parts connected by hinge means and being curved so as to enable the package to stand freely while in a closed state.  
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3. claims: 12-15

Package comprising a sub-package detachably connected by breaking lips.  
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# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

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